

Application to Commit Energy Efficiency/Peak Demand Reduction Programs (Mercantile Customers Only)

Case No.: 13 - 0064 -EL-EEC

Mercantile Customer:

Premix Inc

Electric Utility:

The Cleveland Electric Illuminating Company

Program Title or

HVAC and Air Compressor upgrade for energy efficiency

Description:

Rule 4901:1-39-05(F), Ohio Administrative Code (O.A.C.), permits a mercantile customer to file, either individually or jointly with an electric utility, an application to commit the customer's existing demand reduction, demand response, and energy efficiency programs for integration with the electric utility's programs. The following application form is to be used by mercantile customers, either individually or jointly with their electric utility, to apply for commitment of such programs in accordance with the Commission's pilot program established in Case No. <u>10-834-EL-POR</u>

Completed applications requesting the cash rebate reasonable arrangement option (Option 1) in lieu of an exemption from the electric utility's energy efficiency and demand reduction (EEDR) rider will be automatically approved on the sixty-first calendar day after filing, unless the Commission, or an attorney examiner, suspends or denies the application prior to that time. Completed applications requesting the exemption from the EEDR rider (Option 2) will also qualify for the 60-day automatic approval so long as the exemption period does not exceed 24 months. exemptions for periods of more than 24 months will be reviewed by the Commission Staff and are only approved up the issuance of a Commission order.

Complete a separate application for each customer program. Projects undertaken by a customer as a single program at a single location or at various locations within the same service territory should be submitted together as a single program filing, when possible. Check all boxes that are applicable to your program. For each box checked, be sure to complete all subparts of the question, and provide all requested additional information. Submittal of incomplete applications may result in a suspension of the automatic approval process or denial of the application.

Any confidential or trade secret information may be submitted to Staff on disc or via email at ee-pdr@puc.state.oh.us.

Section 1: Mercantile Customer Information

Name:Premix Inc.

Principal address:3365 East Center St, North Kingsville, Ohio 44068

Address of facility for which this energy efficiency program applies:3365 East Center St,

| O | orth k | Kingsville, Ohio 44068 |
|---|--------|---|
| a | me a | and telephone number for responses to questions:Frank Stawicki 440-224-7200 |
| | Elec | tricity use by the customer (check the box(es) that apply): |
| | | The customer uses more than seven hundred thousand kilowatt hours per year at the above facility. (Please attach documentation.) |
| | | The customer is part of a national account involving multiple facilities in one or more states. (Please attach documentation.) |
| | | |
| | | Section 2: Application Information |
| | A) | The customer is filing this application (choose which applies): |
| | | Individually, without electric utility participation. |
| | | Sointly with the electric utility. |
| | B) | The electric utility is: The Cleveland Electric Illuminating Company |
| | C) | The customer is offering to commit (check any that apply): |
| | | Energy savings from the customer's energy efficiency program. (Complete Sections 3, 5, 6, and 7.) |
| | | Capacity savings from the customer's demand response/demand reduction program. (Complete Sections 4, 5, 6, and 7.) |
| | | Both the energy savings and the capacity savings from the customer's energy efficiency program. (Complete all sections of the Application.) |

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Section 3: Energy Efficiency Programs

| A) | The | customer's energy efficiency program involves (check those that apply): |
|----|-----|---|
| | X | Early replacement of fully functioning equipment with new equipment. (Provide the date on which the customer replaced fully functioning equipment, and the date on which the customer would have replaced such equipment if it had not been replaced early. Please include a brief explanation for how the customer determined this future replacement date (or, if not known, please explain why this is not known)). If Checked, Please see Exhibit 1 and Exhibit 2 |
| | | Installation of new equipment to replace equipment that needed to be replaced The customer installed new equipment on the following date(s): |
| | | Installation of new equipment for new construction or facility expansion. The customer installed new equipment on the following date(s): |
| | | Behavioral or operational improvement. |
| В) | Ene | rgy savings achieved/to be achieved by the energy efficiency program: |
| | 1) | If you checked the box indicating that the project involves the early replacement of fully functioning equipment replaced with new equipment, then calculate the annual savings [(kWh used by the original equipment) – (kWh used by new equipment) = (kWh per year saved)]. Please attach your calculations and record the results below: |
| | | Annual savings: 579735 kWh |
| | 2) | If you checked the box indicating that the customer installed new equipment to replace equipment that needed to be replaced, then calculate the annual savings [(kWh used by less efficient new equipment) – (kWh used by the higher efficiency new equipment) = (kWh per year saved)]. Please attach your calculations and record the results below: |
| | | Annual savings:kWh |
| | | Please describe any less efficient new equipment that was rejected in favor of the more efficient new equipment. Please see Exhibit 1 if applicable |

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3) If you checked the box indicating that the project involves equipment for new construction or facility expansion, then calculate the annual savings [(kWh used by less efficient new equipment) – (kWh used by higher efficiency new equipment) = (kWh per year saved)]. Please attach your calculations and record the results below:

Annual savings: ____ kWh

Please describe the less efficient new equipment that was rejected in favor of the more efficient new equipment. Please see Exhibit 1 if applicable

4) If you checked the box indicating that the project involves behavioral or operational improvements, provide a description of how the annual savings were determined.

Section 4: Demand Reduction/Demand Response Programs

| A) | The customer's program involves (check the one that applies): |
|----|--|
| | X Coincident peak-demand savings from the customer's energy efficiency program. |
| | Actual peak-demand reduction. (Attach a description and documentation of the peak-demand reduction.) |
| | Potential peak-demand reduction (check the one that applies): |
| | ☐ The customer's peak-demand reduction program meets the requirements to be counted as a capacity resource under a tariff of a regional transmission organization (RTO) approved by the Federal Energy Regulatory Commission. |
| | ☐ The customer's peak-demand reduction program meets the requirements to be counted as a capacity resource under a program that is equivalent to an RTO program, which has been approved by the Public Utilities Commission of Ohio. |
| В) | On what date did the customer initiate its demand reduction program? |
| C) | What is the peak demand reduction achieved or capable of being achieved (show calculations through which this was determined): |
| | <u>68</u> kW |

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Section 5: Request for Cash Rebate Reasonable Arrangement (Option 1) or Exemption from Rider (Option 2)

Under this section, check the box that applies and fill in all blanks relating to that choice.

Note: If Option 2 is selected, the application will not qualify for the 60-day automatic approval. All applications, however, will be considered on a timely basis by the Commission.

| A) | The customer is applying for: | | | | | | | | | | |
|----|--|---|--|--|--|--|--|--|--|--|--|
| | Option | n 1: A cash rebate reasonable arrangement. | | | | | | | | | |
| | OR | | | | | | | | | | |
| | Optio mecha | n 2: An exemption from the energy efficiency cost recovery anism implemented by the electric utility. | | | | | | | | | |
| | OR | | | | | | | | | | |
| | Commitment payment | | | | | | | | | | |
| B) | The value of the option that the customer is seeking is: | | | | | | | | | | |
| | Option 1: | A cash rebate reasonable arrangement, which is the lesser of (show both amounts): | | | | | | | | | |
| | | A cash rebate of \$ (Rebate shall not exceed 50% project cost. Attach documentation showing the methodology used to determine the cash rebate value and calculations showing how this payment amount was determined.) | | | | | | | | | |
| | Option 2: | An exemption from payment of the electric utility's energy efficiency/peak demand reduction rider. | | | | | | | | | |
| | | An exemption from payment of the electric utility's energy efficiency/peak demand reduction rider for months (not to exceed 24 months). (Attach calculations showing how this time period was determined.) | | | | | | | | | |
| | | OR | | | | | | | | | |
| | | A commitment payment valued at no more than \$ (Attach documentation and calculations showing how this payment amount was determined.) | | | | | | | | | |

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OR

Ongoing exemption from payment of the electric utility's energy efficiency/peak demand reduction rider for an initial period of 24 months because this program is part of the customer's ongoing efficiency program. (Attach documentation that establishes the ongoing nature of the program.) In order to continue the exemption beyond the initial 24 month period, the customer will need to provide a future application establishing additional energy savings and the continuance of the organization's energy efficiency program.)

Section 6: Cost Effectiveness

| The program is cost effective because it has a benefit/cost ratio greater than 1 using t (choose which applies): | he |
|---|----------|
| Total Resource Cost (TRC) Test. The calculated TRC value (Continue to Subsection 1, then skip Subsection 2) | is: |
| Utility Cost Test (UCT). The calculated UCT value is: See Exhibit 3 (Sk to Subsection 2.) | ip |
| Subsection 1: TRC Test Used (please fill in all blanks). | |
| The TRC value of the program is calculated by dividing the value of of avoided supply costs (generation capacity, energy, and any transmission distribution) by the sum of our program overhead and installation costs as any incremental measure costs paid by either the customer or the elect utility. | or nd |
| The electric utility's avoided supply costs were | |
| Our program costs were | |
| The incremental measure costs were | |
| | |

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Subsection 2: UCT Used (please fill in all blanks).

We calculated the UCT value of our program by dividing the value of our avoided supply costs (capacity and energy) by the costs to our electric utility (including administrative costs and incentives paid or rider exemption costs) to obtain our commitment.

Our avoided supply costs were **See Exhibit 3**

The utility's program costs were **See Exhibit 3**

The utility's incentive costs/rebate costs were **See Exhibit 3**

Section 7: Additional Information

Please attach the following supporting documentation to this application:

- Narrative description of the program including, but not limited to, make, model, and year of any installed and replaced equipment.
- A copy of the formal declaration or agreement that commits the program or measure to the electric utility, including:
 - 1) any confidentiality requirements associated with the agreement;
 - 2) a description of any consequences of noncompliance with the terms of the commitment;
 - 3) a description of coordination requirements between the customer and the electric utility with regard to peak demand reduction;
 - 4) permission by the customer to the electric utility and Commission staff and consultants to measure and verify energy savings and/or peak-demand reductions resulting from your program; and,
 - 5) a commitment by the customer to provide an annual report on your energy savings and electric utility peak-demand reductions achieved.
- A description of all methodologies, protocols, and practices used or proposed to be used in measuring and verifying program results. Additionally, identify and explain all deviations from any program measurement and verification guidelines that may be published by the Commission.

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Application to Commit Energy Efficiency/Peak Demand Reduction Programs (Mercantile Customers Only)

Case No.: 13 - 0064 -EL-EEC

State of Ohio:

Frank Stawicki, Affiant, being duly sworn according to law, deposes and says that:

I am the duly authorized representative of:

Premix Inc.

[insert customer or EDU company name and any applicable name(s) doing business as]

I have personally examined all the information contained in the foregoing application, including any exhibits and attachments. Based upon my examination and inquiry of those persons immediately responsible for obtaining the information contained in the application, I believe that the information is true, accurate and complete.

Signature of Affiant & Title

Sworn and subscribed before me this 4th day of Oecember , 2012 Month/Year

Sally L. McCrosky

SALLY L. MCCROSKEY
Print Name and Title

My commission expires on June 18, 2013

Site Address: Premix Inc

Principal Address: 3365 East Center Street PO Box 281

What date would you have replaced your

equipment if you had not replaced it early? Please describe the less efficient new Project Narrative description of your program including, but not limited to, Description of methodologies, protocols and practices Also, please explain briefly how you equipment that you rejected in favor of No. **Project Name** make, model, and year of any installed and replaced equipment: used in measuring and verifying project results determined this future replacement date. the more efficient new equipment. Phase 1 - Replaced an older 2 ton seer rating of 11, model number 567CJO24 HVAC unit with a new 2 ton seer rating 13, model number 24ABB324AOO3 unit. Phase 2 -Replacement would have occurred 2017. Early Replaced a HVAC 7.5 Ton EER Rating 11 model number VCDO90B4L with a new HVAC HVAC Upgrade Project; Phase 1=Unit 3, replacement was determined through reduced 7.5 Ton EER Rating 13 model number 48TCEAO8A2A60AOAO. Phase 3 - Replaced Please see attached Excel Spreadsheet Primix_KWH&KWCalculations Phase 2=Unit 21, Phase 3=Units 2 and 38 naintenance and energy savings options on new a HVAC 10 Ton EER Rating 8 model number YBD12OB3H with a new HVAC 10 Ton equipment. EER Rating 10 model number 48TCED12A2G5A0B0C0. Replace unit #38 3 ton seer rating 8 with new 3 ton seer rating 10 Estimated 2020 . The existing equipment was in good We upgraded our complete compressed air system with new compressors, controls and operating condition we added tanks for air storage and Air Compressors ,Piping System and storage tank with new piping. This reduced our electric demand by 100 KW and our KWh Please see attached Excel Spreadsheet Primix_KWH&KWCalculations compressors and controls to have an 100 KW energy Controls Upgrade 613,200. See Attachments. reduction. Early replacement was determined through nergy saving lower maintenenace cost.

Customer Legal Entity Name: Premix Inc

Site: Premix Inc

Principal Address: 3365 East Center Street PO Box 281

| Frincipal Address | . 3303 East Center Street FO Bu | X 201 | | |
|-------------------|-----------------------------------|--------------------------------|--|--------|
| | Unadjusted Usage, kwh Weat (A) | ner Adjusted Usage, kwh (B) | Weather Adjusted Usage with Energy Efficiency Addbacks, kwh (C) | Note 1 |
| 2011 | 12,790,017 | 12,790,017 | 12,790,017 | |
| 2010 | 10,916,207 | 10,916,207 | 10,916,207 | |
| 2009 | 11,217,879 | 11,217,879 | 11,217,879 | |
| Average | 11,641,368 | 11,641,368 | 11,641,368 | |

| Project Number | Project Name | In-Service Date | Project Cost \$ | KWh Saved/Year Counting towards Utility compliance | KWh Saved/Year (D) eligible for incentive | Utility Peak Demand Reduction Contribution, KW | Payment \$ |
|----------------|---|-----------------|-----------------|--|---|--|---------------|
| 1 | HVAC Upgrade Project; Phase 1=Unit 3, Phase 2=Unit 21, Phase 3=Units 2 and 38 | 07/21/2012 | \$41,060 | 11,868 | 11,868 | 3 | |
| 2 | Air Compressors ,Piping System and Controls Upgrade | 10/31/2012 | \$158,219 | 567,867 | 567,867 | 65 | |
| | | | | - | - | | |
| | | | | - | - | - | |
| | | | | - | - | - | |
| | | | | - | - | - | |
| | | | | - | - | - | |
| | | | Tota | 579,735 | 579,735 | 68 | \$0 |

Savings as percent of 5.0% Note 2

Commitment

= Total (D) divided by Average (C)

Customer Eligible Exemption Period: 60 Month(s) Note 3

Notes

Site:

Docket No.

13-0064

3365 East Center Street PO Box 281

(1) Customer's usage is adjusted to account for the effects of the energy efficiency programs included in this application. When applicable, such adjustments are prorated to the in-service date to account for partial year savings.

- (2) Savings as a percent of usage is equal to the of total project savings (D) divided by the 3 year average Weather Adjusted Usage with Energy Efficiency Addbacks (C).
- (3) Customer exemption determined by savings percentage in relation to energy efficiency schedule as set forth in O.R.C. 4928.66(A)(1)(a).
- (4) The exemption period reflects the maximum potential exemption period. NOTE: The FirstEnergy Utilities cannot guarantee the length of the exemption period that will ultimately be approved by the Commission.

Exhibit 3 Utility Cost Test

UCT = Utility Avoided Costs / Utility Costs

| Project | Total Annual Savings, MWh | Utility Avoided Cost \$/MWh | | | Itility Avoided Cost \$ | | Itility Cost \$ | Cash Rebate | | Administrator Variable Fee \$ | | otal Utility Cost \$ | UCT | |
|---------|------------------------------|-----------------------------------|-----|-----|----------------------------|----|--------------------|-------------|---|-------------------------------------|----|----------------------------|-------|--|
| | (A) | (B) | | (C) | | | (D) | (E) | | (F) | | (G) | (H) | |
| 1 | 12 | \$ | 308 | \$ | 3,659 | \$ | 2,025 | \$ | 0 | \$119 | \$ | 2,144 | 1.7 | |
| 2 | 568 | \$ | 308 | \$ | 175,062 | \$ | 2,025 | \$ | 0 | \$5,679 | \$ | 7,704 | 22.72 | |

| Total | 580 | \$ 308 | 178,721 | 4,050 | \$0 \$5,797 | 9,847 | 18.1 |
|-------|-----|-----------|---------|-------|--------------------|-------|------|

Notes

- (A) From Exhibit 2, = kWh saved / 1000
- (B) This value represents avoided energy costs (wholesale energy prices) from the Department of Energy, Energy Information Administration's 2009 Annual Energy Outlook (AEO) low oil prices case. The AEO represents a national average energy price, so for a better representation of the energy price that Ohio customers would see, a Cinergy Hub equivalent price was derived by applying a ratio based on three years of historic national average and Cinergy Hub prices. This value is consistent with avoided cost assumptions used in EE&PDR Program Portfolio and Initial Benchmark Report, filed Dec 15, 2009 (See Section 8.1, paragraph a).
- (C) = (A) * (B)
- (D) Represents the utility's costs incurred for self-directed mercantile applications for applications filed and applications in progress. Includes incremental costs of legal fees, fixed administrative expenses, etc.
- (E) This is the amount of the cash rebate paid to the customer for this project.
- (F) Based on approximate Administrator's variable compensation for purposes of calculating the UCT, actual compensation may be less.
- (G) = (D) + (E) + (F)
- (H) = (C) / (G)

Premix Inc ~ Premix Inc Docket No. 13-0064

Site: 3365 East Center Street PO Box 281

Project Summary

| Premix | | | | |
|-------------------------|--|-------------------------------|---|------------------------------|
| Project Number | 1 (Phase 1) | Old KW | New KW | Reduced KW |
| Project | Unit 3 HVAC Upgrade | 2.18 (-) | 1.85 (=) | 0.34 |
| In Service Date | 8/10/2010 | | | |
| In Service Date | 6/13/2013 | Old KWh | New KWh | Reduced KWh |
| Unit Cost | \$5,800 | 4,712.73 (-) | 3,987.69 (=) | 725.03 |
| Model Old | 567CJ024 | | | |
| Model New | 24ABB324A003 | | | |
| Premix | | Old KW | New KW | Reduced KW |
| Project Number | 1 (Phase 2) | 8.18 (-) | | |
| Project | Replace HVAC Unit #21 | 0.10 () | 0.52 (-) | 1,20 |
| In Service Date | 7/21/2012 | Old KWh | New KWh | Reduced KWh |
| Unit Cost | \$13,750.00 | 17,672.73 (-) | | |
| Model Old | YCDO9OB4L | 17,072176 () | 1.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | _,. 10100 |
| Model New | 48TCEAO8A2A6OAOAO | | | |
| ъ. | | 01117777 | N | D 1 17717 |
| Premix | 1 (PL 2) | Old KW | New KW | Reduced KW |
| Project Number | 1 (Phase 3) | 14.18 (-) | 12.00 (=) | 2.18 |
| Project In Service Date | Replace HVAC Unit #2 and unit 38 8/10/2010 | OLI IZWI. | New KWh | D - J 1 IZW/- |
| | | Old KWh | | Reduced KWh |
| Unit Cost | \$21,510 | 42,120.00 (-) | 33,696.00 (=) | 8,424.00 |
| n : | | OLLKW | N. 17117 | D I LVW |
| Premix | 2 | Old KW | New KW | Reduced KW |
| Project Number | 2 | 165.83 (-) | 101.15 (=) | 64.67 |
| Project | Air Compressor System and Controls Upgrade | 01117777 | N. T.T.T. | D 1 177177 |
| In Service Date | 10/31/2012 | Old KWh | New KWh | Reduced KWh |
| Project Cost | \$158,219.00 | 1,452,627.00 (-) | 884,760.00 (=) | 567,867.00 |
| Total Old KW 190.37 | Total New KW Total Reduced KW 121.92 68.45 | Total Old KWh 1,517,132.45 | Total New KWh 937,397.54 | Total KWh Reduced 579,734.92 |

Project Number 1 (Phase 1)

Project Replace HVAC Unit 3

In Service Date 6/13/2013 Unit Cost \$5,800 Model Old 567CJ024

Model New 24ABB324A003

ANNUAL KWH SAVINGS

| UNIT# | 3 | _ | | | | | | | | | | | | | | | |
|----------|----------------|---|-----------|---|---------|---|-----------|---|------------|---|--------|---|--------|---|--------------|---|-------|
| | size (tonnage) | | Watts/ton | | Hrs/day | | # of Days | | Watt Hours | | factor | | KWH | | SEER of Unit | | KWH |
| old unit | 2 | Χ | 12,000 | Χ | 12 | Χ | 180 | = | ######### | ÷ | 1000 | = | 51,840 | ÷ | 11 | = | 4,713 |
| | | _ | | | | | | | | | | | | | | | |
| new unit | 2 | Х | 12,000 | Χ | 12 | Χ | 180 | = | ######### | ÷ | 1000 | = | 51,840 | ÷ | 13 | = | 3,988 |

Annual KWH savings 725

ANNUAL KW SAVINGS

| UNIT# | 3 | | | | | | | | | | |
|----------|----------------|---|-----------|---|---------|-----|-------|---|--------|---|------|
| | size (tonnage) | | Watts/ton | | ER of U | nit | Watts | | factor | | KW |
| old unit | 2 | Χ | 12,000 | ÷ | 11 | = | 2182 | ÷ | 1000 | = | 2.18 |
| new unit | 2 | Χ | 12,000 | ÷ | 13 | = | 1846 | ÷ | 1000 | = | 1.85 |

Annual KW savings 0.34

Project Number 1 (Phase 2)

Project Replace HVAC Unit #21

In Service Date 7/21/2012 Unit Cost \$13,750.00 Model Old YCDO9OB4L

Model New 48TCEAO8A2A6OAOAO

ANNUAL KWH SAVINGS

| UNIT# | 21 | | | | | | | | | | | | | | | | |
|----------|----------------|---|-----------|---|---------|---|-----------|---|------------|---|--------|---|---------|---|-------------|---|--------|
| | size (tonnage) | | Watts/ton | | Hrs/day | | # of Days | | Watt Hours | | factor | | KWH | | EER of Unit | | KWH |
| old unit | 7.5 | Χ | 12,000 | Χ | 12 | Χ | 180 | = | ########## | ÷ | 1000 | = | 194,400 | ÷ | 11 | = | 17,673 |
| | | | | | | | | | | | | | | | | | |
| new unit | 7.5 | Χ | 12,000 | Χ | 12 | Χ | 180 | = | ########## | ÷ | 1000 | = | 194,400 | ÷ | 13 | = | 14,954 |

Annual KWH savings 2,719

ANNUAL KW SAVINGS

| UNIT# | 21 | | | | | | | | | | |
|----------|----------------|---|-----------|-----|---------|----|-------|---|--------|-----|------|
| | size (tonnage) | | Watts/ton | EEF | R of Un | it | Watts | | factor | | KW |
| old unit | 7.5 | Χ | 12,000 | ÷ | 11 | = | 8182 | ÷ | 1000 | = 8 | 3.18 |
| | | | | | | | | | | | |
| new unit | 7.5 | Χ | 12,000 | ÷ | 13 | = | 6923 | ÷ | 1000 | = 6 | 5.92 |

Annual KW savings

1.26

Project Number 1 (Phase 3)

Project Replace HVAC Unit #2

In Service Date 8/10/2010
Unit Cost \$21,510
Model Old YBD12OB3H

Model New 48TCED12A2G5AOBOCO

ANNUAL KWH SAVINGS

UNIT# 2 Watts/ton Hrs/day # of Days Watt Hours KWH KWH factor **EER of Unit** size (tonnage) old unit 10 X 12,000 X 12 Χ 180 = 259,200,000 ÷ 1000 259,200 ÷ = 32,400 8 10 new unit X 12,000 X 12 Χ 180 = 259,200,000 ÷ 1000 = 259,200 ÷ 10 = 25,920

Annual KWH savings 6,480

ANNUAL KW SAVINGS

| UNIT # | 2 | | | | |
|----------|----------------|-----------|-------------------|--------|--------------|
| | size (tonnage) | Watts/ton | EER of Unit Watts | factor | KW |
| old unit | 10 X | 12,000 | ÷ 11 = 10909 | ÷ | 1000 = 10.91 |
| new unit | 10 X | 12,000 | ÷ 13 = 9231 | ÷ | 1000 = 9.23 |

Annual KW savings 1.68

ANNUAL KWH SAVINGS

| UNIT# | 38 | | | | | | | | |
|----------|----------------|------------|---------|-----------|--------------|----------|----------|-------------|-------|
| | size (tonnage) | Watts/ton | Hrs/day | # of Days | Watt Hours | factor | KWH | EER of Unit | KWH |
| old unit | 3 > | 〈 12,000 〉 | (12 | X 180 | = 77,760,000 | 0 ÷ 1000 | = 77,760 | ÷ 8 = | 9,720 |
| new unit | 3 | 〈 12,000 〉 | (12 | X 180 | = 77,760,000 | 0 ÷ 1000 | = 77,760 | ÷ 10 = | 7,776 |

Annual KWH savings 1,944

| ^ | \mathbf{n} | | ı kv | V SA' | 1/I IN | 11-6 |
|---|--------------|-----|------|-------|---------------|------|
| м | 1411 | IUM | LIV | v JA | VIII | |

| UNIT# | 38 | | | | | | | |
|----------|----------------|---|-----------|-------------|-------|--------|--------|------|
| | size (tonnage) | | Watts/ton | EER of Unit | Watts | factor | | KW |
| old unit | 3 | Χ | 12,000 ÷ | 11 = | 3273 | ÷ | 1000 = | 3.27 |
| new unit | 3 | Χ | 12,000 ÷ | 13 = | 2769 | ÷ | 1000 = | 2.77 |

| | | | | | Annual KW saving | gs 0.50 |
|---------|--------|--------|---------|---------|------------------|----------------|
| | | | Reduced | | | Reduced |
| | KW Old | KW New | KW | KWh Old | KWh New | KWh |
| Unit 2 | 10.91 | 9.23 | 1.68 | 32,400 | 25,920 | 6480.00 |
| Unit 38 | 3.27 | 2.77 | 0.50 | 9,720 | 7,776 | 1944.00 |
| Total | 14.18 | 12.00 | 2.18 | 42,120 | 33,696 | 8424.00 |

Project Number 2

Project Air Compressor System and Controls Upgrade

In Service Date 10/31/2012 Project cost \$158,219.00

Calculations conducted by Casco Air Products.

| 503 | Old KW | Hours | Old KWh | | |
|------------------|---|--|---|-------------|---|
| 100 | 166 | 8,760 | 1,452,627.00 | | |
| 5.03 | | | | | |
| | New KW | | New KWh | | |
| 5.03 | 101 | 8,760 | 884,760.00 | | |
| 33 | | | | | |
| 166 | | | | | |
| 166 | Old KW | 166 | | Old KWh | 1,452,627.00 |
| 39% | New KW | 101 | | New KWh | 884,760.00 |
| 64.67 | Reduced KW | 65 | | Reduced KWh | 567,867.00 |
| 166 65 101 | | | | | |
| | 100 5.03 5.03 33 166 166 39% 64.67 | 100 166 5.03 New KW 5.03 101 33 166 166 Old KW New KW 64.67 Reduced KW 166 65 | 100 166 8,760 5.03 New KW 5.03 101 8,760 33 166 166 Old KW 166 39% New KW 101 64.67 Reduced KW 65 | 100 | 100 166 8,760 1,452,627.00 5.03 New KW New KWh 5.03 101 8,760 884,760.00 33 166 166 Old KW 166 Old KWh 39% New KW 101 New KWh 64.67 Reduced KW 65 Reduced KWh |

See Attached

Calculations from CASCO Existing Compressed Air System pages marked 5 and 6.





| Quoted to | : | Quoted by: |
|--|--|--|
| Premix, | nc | CASCO USA |
| P.O. Box | 281, Rt. 20 & Harmon Rd | 2022 Filmore Ave |
| North Kir | ngsville, OH 44068 | Erie, PA 16506 |
| phone | : 440-224-2181 | phone: 814-835-2420 |
| emai | l: | email: edvorpagel@cascousa.com |
| | Date: 10/26/2011 | Proposal Number: C-EV-102611 |
| short time are ready control pa a button. | e at minimal cost. No special floor to operate as all switches, starters anel or cabinet. Simply connect the | package. Installation can be completed within a very foundations are required. KAESER air compressors s, safety devices, etc. are pre-wired and mounted in the power supply and pipe to the airline, and then push |
| SIGMA a | irend, electric drive motor, magneti | omphrensive warranty policy which covers the original components of motor contactors, and Sigma Control for a period of rkmanship. The balance of the components is warr- |
| | | es 24-hour shipment of any part on our compressors. |
| | | ne-clock service department ensures quick response to |
| | | isk about KAESER's extended warranty option. |
| We invite | you to continue as a successful bu | usiness partner in KAESER technology. |
| SFC 110 | | |
| This quo | tation includes the following: | |
| 7 7 | Scope of supply page Terms and delivery page | |
| ☑ ☑ | Detailed pricing page | |
| _ | Total: \$148,550.00 | |
| 7 | Technical specifications and/or di | en e a cia a cili discontra a |

Model: SFC 110S

Discharge Pressure: **Drive Motor:**

125 psig 125 hp

Drive Motor Efficiency: 95 0 %

Noise Level: 76 dB(A)

Minimum Pressure: 90 psig

Maximum Pressure: 125 psig

Electrical Requirement: 460V/3ph/60Hz

Cooling Method: Air-cooled

COMPRESSOR PERFORMANCE DATA

Maximum Minimum 613 Capacity [cfm] 138 123.4 input Power [kW]* 30.7

input power shown is for air-cooled, 460V model



SCOPE OF SUPPLY

SFC 110S Rotary screw compressor is designed for the performance specified herein. The Kaeser rotary screw compressor includes the following standard features and accessories:

Compressor

Single-stage, fluid-injected rotary screw compressor with the power-saving Sigma Profile airend

Electric Motor/Drive

- Direct 1:1 ratio drive with low-maintenance, heavy duty, flexible coupling
- Premium efficiency TEFC drive motor with thermal overload protection, minimum 1.15 service factor, 150% minimum pull-up torque and Class F insulation. It features external grease fittings

Protective Devices

Built-in protective devices include safety pressure relief valve(s), emergency stop button, fluid level sight glasses and compressor shutdown for electrical overload or high temperature on AC variable frequency drive

Air/Coolant System

Two-stage 1-micron air intake filter with cleanable and replaceable element

Enclosure

Soundproofed enclosure features lined panels and a durable powder-coated finish. Compressor is mounted on solid base frame with a solid steel floor and anti-vibration mounts. Additional vibration isolation of airend, motor and separator tank is standard. Panels are removable for easy maintenance access

Sigma Control™: PC-based control system with Intel® processor and real-time operating system monitors all critical compressor functions. Remote start/stop, programmable timers and two-unit sequencing are standard features

Variable Speed Drive

- Siemens AC variable frequency Masterdrive using Pulse Width Modulation technology and a "soft start" system for unlimited motor starts, all integrally mounted and wired in the compressor package
- Variable frequency drive control efficiently adjusts compressed air output during fluctuating demand to maintain system pressure within ±2 psig by reducing or increasing airend speed. An idle period timer shuts the compressor down if air is not required for a preset time
- Variable frequency drive allows for an effective flow range of about 20 to 100%. EMI filters, a contactor for galvanic separation, and a line reactor provide safety and reliability

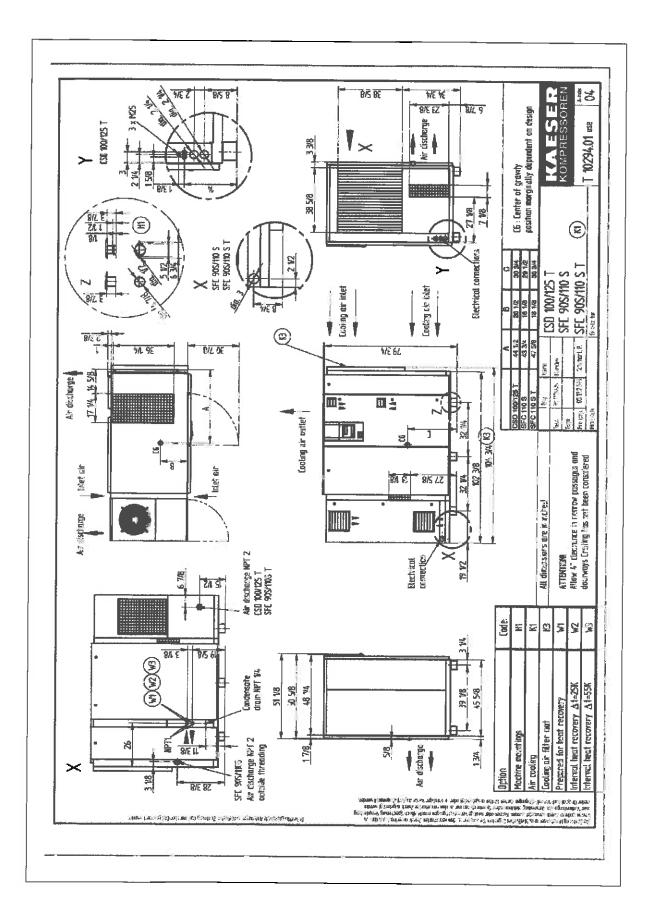
Refrigerated Dryer (On T Models)

- Built-in refrigerated air dryer provides pressure dew point as low as 38°F with minimum pressure drop
- Air-to-air and air-to-refingerant heat exchangers are constructed of stainless steel plates that provide a low pressure drop. Dryer uses CFC-free R-134a refrigerant
- A multistage, stainless steel separator filters out large amounts of water and contaminants in the air stream

Warranty

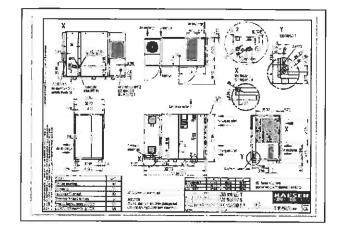
- Twenty-four (24) hour emergency parts guarantee (Variable Frequency Drive components not included)
- Standard twelve (12) month warranty on compressor package for materials and workmanship
- Standard twenty-four (24) month limited warranty on airend, motor, and Sigma Control Till
- Optional sixty (60) month limited warranty on airend, motor and Sigma Control™

All specifications subject to change without notice.



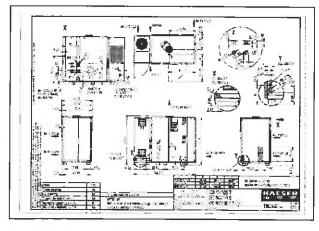


DIMENSIONAL DRAWINGS



SFC 90S (T) - 110S (T) A/C

WEIGHT (LBS): SFC 90S 4,850 SFC 90ST 5,300 SFC 110S 5,300 SFC 110ST 5,730



SFC 90S (T) - 110S (T) W/C

SIGMA CONTROL™ STANDARD FEATURES

Status data (statistics, messages, printout)

- Duty cycle in %
- (for determinable periods)
- Min./max. air main pressure
- Motor starts per defined time interval
- Last run on load
- Last run in idle
- Last motor off
- Last alarm
- Last service
- Activated alarms
 Activated service routines
- Activated messages

- Hour counter for:
- Total hours
- Load hours
- Total duty cycle
- Number of motor starts
- Motor runtime
- Airend runtime
- Sigma Control runtime

Data display of:

- Air system pressure
- Pressure build-υρ
- Cut-out pressure
- · Airend discharge temperature
- Airend discharge temperature before start
- Airend discharge temperature rise

Service hour counter for:

- Fluid filter
- Fluid separator
- Fluid change
- Air filter
- Motor bearings
- Electrical components

Standard serial interfaces:

- RS 232 (for modern, printer)
- RS 485 (for sequencer)
- Profibus

DETAILED PRICING:

Sales tax % (if applicable): 0.00%

| QTY | COMPRESSOR & ACCESSORIES: | | PRICE (EA) | * | | PRICE | | ŤAX | | EXT PRIC |
|-----|---|----|------------|---|----|-----------|----------------|-----|----------|-------------|
| 1 | SFC 110S | \$ | 56,970.00 | | \$ | 56,970 00 | \$ | | \$ | 56 970 00 |
| | | | | | \$ | - | \$ | | \$ | |
| 2 | KAESER CSD100S, 100-hp compressor rated | \$ | 27,950.00 | | \$ | 55,900,00 | \$ | - | 3 | 55 900 00 |
| | for 417 CFM @ 125 PSI | | | | \$ | - | \$ | | \$ | |
| | | | | | 1 | | Ŧ | | \$ | |
| 1 | KAESER Refrigerated air dryer mode TH371E | \$ | 12,210.00 | | \$ | 12,210 00 | \$ | - | \$ | 12,210,00 |
| | rated for 1300 CFM | | | | \$ | | \$ | - | \$ | |
| | | | | | 3 | | \$ | - | \$ | |
| 1 | KAESER Coalescing filter model KOR1250P | \$ | 1,640.00 | | 3 | 1.640.00 | \$ | - | \$ | 1,340 00 |
| | | | | | 3 | - | \$ | | \$ | - 1,0 10 20 |
| 1 | KAESER Sigma Air Manager SAM 4x4 | \$ | 9,890.00 | | 3 | 9 890 00 | \$ | _ | \$ | 9 890 00 |
| | with Sigma Air Plus | | | | \$ | | 8 | 1 | 8 | 0,000 00 |
| 1 | Vertical ASME Coded air receiver with a rated | \$ | 7,410.00 | | \$ | 7,410.00 | \$ | ì | ŝ | 7.410.00 |
| | capacity of 1500-gallons. The air receiver | | | | \$ | _ | S | - | 3 | 1,110,00 |
| | come with a safety relief valve, pressure gauge & | | | | 3 | - | 3 | | \$ | |
| | KAESER auto drain. | | | | \$ | | 3 | | \$ | |
| | | | | | 3 | - | 8 | - 1 | \$ | |
| 1 | Vertical ASME Codeld air receiver with a rated | \$ | 4,530.00 | | 3 | 4,530 00 | \$ | | <u> </u> | 4 530 00 |
| | capacity of 660-gallons. The air receiver comes | | | | \$ | - | 3 | | \$ | - 1,030,00 |
| | with a safety relief valve, pressure gauge & | | | | S | | - | | \$ | |
| | KAESER auto Drain | | | | \$ | - | 3 | | 3 | |
| | | • | TOTAL | | S | | _ - | | • | 148,550,00 |

| DELIV | ERY TERMS AND CONDITIONS: |
|--|---|
| February Bullium 7 40 B | |
| Estimated Delivery: 7-10 Days as of 11/18/11 | after receipt of order. |
| Payment Terms: 1/3 down, Net 30 days | |
| upon del ivery. | |
| Shipping Terms: F.O.B Shipping Point / No | freight discount on prepay and add shippments |
| 8-24 | |
| Validity Period: 60 Days | from date of this proposal. |

Additional comments:



KAESER COMPRESSORS Master Certified Distributor

| Quoted to: | Quoted by: |
|---|---|
| Premix, Inc. | CASCO USA |
| P.O.Box 281 Rt. 20 & Harmon Road | 2022 Filmore Ave |
| North Kingsville, OH 44068 | Erie, PA 16506 |
| phone: 44-=224-2181 | phone: 814-835-2420 |
| email: | email: edvorpagel@cascousa.com |
| Date: 11/18/2011 | Proposal Number: C-EV-111811 |
| Gentlement, | |
| facility. The equipment will be installed in | lation of the proposed KAESER equipment for your |
| facility. The equipment will be installed in includes the compressed air piping for both. The electrical wiring for the equipment will | the KAESER Smartpipe system. The proposal th locations. |
| includes the compressed air piping for bot | the KAESER Smartpipe system. The proposal th locations. |
| The electrical wiring for the equipment will | the KAESER Smartpipe system. The proposal th locations. |
| includes the compressed air piping for both. The electrical wiring for the equipment will | the KAESER Smartpipe system. The proposal th locations. |
| The electrical wiring for the equipment will | the KAESER Smartpipe system. The proposal th locations. |
| includes the compressed air piping for both the electrical wiring for the equipment will see the second se | the KAESER Smartpipe system. The proposal th locations. |



SmartPipe™











SCOPE OF SUPPLY

Wide Scope of Supply

- SmartPipe™ is available in six sizes from 100 mm down to 16.5 mm and is perfect for use as headers, branch lines, and drops
 to point of use. It is available in 10 ft lengths for 16.5 mm and 20 ft lengths for all other sizes.
 - 100 mm OD (4" ID)
- 40 mm OD (1-1/2" ID)
- 76 mm OD (3" ID)
- 25 mm OD (7/8" ID)
- 63 mm OD (2-1/2" ID)
- 16.5 mm OD (1/2" ID)
- SmartPipe™ includes all the accessories you need for a top quality installation:
 - straight unions
- · ball valves
- elbows and tees
- · quick assembly brackets and hangers
- · cross connectors
- snap-shut pipe clips
- reducing fittings
- · expansion and flex hoses
- gooseneck drops
- variety of ISO 4414 / EN 983 compliant safety couplers
- SmartPipe™ provides compressed air and inert gas distribution for pressures up to 188 psig (13 bar) (consult factory for higher pressures) in temperatures from -4°F to + 140°F (-20°C to 60°C). SmartPipe™ is also ideal for vacuum up to 98.7% (29.6" Hg).

Optimum flow and air quality

- SmartPipe's smooth calibrated aluminum construction has a low friction coefficient, providing the best possible laminar flow. Full bore fittings further minimize pressure drop for optimum flow and energy efficiency. Leak free connectors prevent air loss and wasted energy.
- SmartPipe™ is ideal for installations requiring the highest quality air. Aluminum material will not rust or corrode. Further, it has no rough surfaces or interior restrictions that accumulate contaminants. The smooth interior with full bore design allows them to flow to your dryers and filters for efficient removal.

Other features include:

- · Installs faster than other common piping
- No specialized trades needed
- · No threading, welding, or brazing pipe
- No special tools are needed
- Simple to use mounting and connecting hardware
- Can connect to existing systems with other pipe types
- Easy to add or disassemble for your changing needs.

Standards of conformance

- Complies with ASME B31.1 and B31.3
- Complies with ISO/FDIS 4414 norm
- Pipe is rigid and manufactured in aluminum alloy 6063-T5 as defined in ASTM B241
- Extruded pipe conforms to EN755.2, EN755.8, and EN573.3 standards
- Complies with applicable UL standards
- · Complies with applicable CSA standards
- · Complies with applicable TUV standards

Warranty

 Kaeser Compressors, Inc. warrants its products to be free of defects in material and workmanship for a period of two (2) years from the date of purchase of the products.

All specifications subject to change without notice.

DETAILED PRICING:

Sales tax % (if applicable): _____0.00%

| QTY | COMPRESSOR & ACCESSORIES: | | PRICE (EA) | * | | PRICE | | TAX | | EXT PRICE |
|----------|--|-----|------------|-------|----|----------|-----------------|-------------------------|----------|---------------|
| 1 | Installation of the KAESER SFC & CSD100s, | \$ | 4,940.00 | - | \$ | 4,940.00 | \$ | | \$ | 4,940.00 |
| | KAESER Air dryer, filter and 1500-gal air | | | | \$ | | \$ | _ | \$ | 1,0 10100 |
| | receiver. Pricing included all piping material & | | • | | \$ | - | \$ | | \$ | |
| | labor up to the system header. | | | _ | \$ | | \$ | | \$ | |
| | | | | | \$ | _ | \$ | | \$ | |
| | | | | | \$ | | \$ | | \$ | |
| 1 | Installation of the KAESER CSD100s & 660- | \$ | 2,710.00 | | \$ | 2,710.00 | \$ | | \$ | 2,710.00 |
| | gallon air receiver in the location of the | | | _ | \$ | | \$ | | \$ | 2,110.00 |
| | Worthington compressor. | | _ | _ | \$ | | \$ | | \$ | |
| | | | <u> </u> | | \$ | | <u>\$</u> | | \$ | |
| | | | | | \$ | | \$ | | \$ | |
| | | 1 | | | \$ | | \$ | | \$ | - |
| | | | | | \$ | | \$ | | \$ | |
| | <u>-</u> | | - | | \$ | | \$ | | \$ | |
| | | | | | \$ | | <u> </u> | | \$ | |
| | | | | | \$ | | - \$ | | \$ | |
| | | | | _ | \$ | | \$ | | \$ | |
| | | i - | | _ | \$ | | \$ | | \$ | |
| | | | - | | \$ | | \$ | | \$ | |
| | | | | | \$ | | \$ | <u>-</u>- - | \$ | |
| | | | | | \$ | | \$ | - <u>-</u> | \$ \$ | |
| | | | | ΓΩΤΔΙ | - | | Ψ | 1 | Ψ | 7,650.00 |
| lon-taxa | ble item | _ | | TOTAL | \$ | | | | | 7 |

| + Man Annahila Man | | |
|---------------------------------------|--------------------------------|--------------|
| * Non-taxable item | | |
| Additional comments: | | |
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| | | |
| <u>-</u> | | |
| | | |
| | | _ |
| | | |
| · · · · · · · · · · · · · · · · · · · | | |
| | DELIVERY TERMS AND CONDITIONS: | |

| Estimated Delivery: | 1 week | after receipt of order. | | | | |
|---------------------|---|-----------------------------------|--|--|--|--|
| Payment Terms: | at Terms: 1/3 Down, net 30 days upon completion | | | | | |
| Shipping Terms: | F.O.B Shipping Point / No f | reight discount on prepay and add | | | | |
| | shippments | | | | | |
| Validity Period: | 60 Days | from date of this proposal | | | | |





The Existing Compressed Air System

The existing system is comprised of the following:

Station 1:

- Two (2) Sullair 100HP Rotary Screw Compressors
 - o (1) VCC200-100L, (1) LS20-100L
 - o 490 CFM each
 - o 100 PSIG Full Load Pressure
 - o 100 Rated Horsepower
 - Rotor Length and Inlet Modulation Controls
- One (1) Airtek CT500 Refrigerated Dryer
 - Integrated Filter
 - o Timed Electric Drain
 - o 500 CFM Capacity at 100 PSIG
- One (1) Pioneer R500A Refrigerated Dryer
 - o Pre- and After- Filters
 - o Timed Electric Drain
 - o 500 CFM Capacity at 100 PSIG
 - Not in Operation
- One (1) Arrow 3512 Refrigerated Dryer
 Arrow 3512 Refrigerated Dryer
 - Timed Electric Drain
 - o 340 CFM Capacity at 100 PSIG
- One (1) 1,060 Gallon Receiver

Station 2:

- One (1) Worthington Rollair 100 Rotary Compressor
 - 450 CFM at 100 PSIG
 - o 100 Rated Horsepower
 - Inlet Modulation Control
- One (1) Airtek CT500 Refrigerated Dryer
 - o Integrated Filter
 - Timed Electric Drain
 - o 500 CFM Capacity at 100 PSIG



Station 3:

- One (1) Sullair 12BS-50LACAC Rotary Compressor
 - o 235 CFM
 - o 100 PSIG Full Load Pressure
 - o 50 Rated Horsepower
 - o Inlet Modulation Control
- One (1) MTA DE Series Refrigerated Dryer
 - o 250 CFM Capacity at 100 PSIG

Plant.

Two (2) Receivers totaling approximately 1,600 Gallons

Testing Methodology

The main compressor room was tested using a Sierra 640S series thermal mass flow meter at the compressor header prior to the auxiliary aftercooler. Additionally, input kilowatts to each compressor were measured using Veris H8044 series power meters and pressures at the inlet and outlet of the air treatment bank were measured using ProSense pressure transmitters. Data was recorded at a 1-second sample rate.

The other two compressor stations were each measured using Veris H8044 series power meters and ProSense pressure transmitters, and air delivery was calculated based upon power and pressure readings. Data was recorded using Onset Energy Logger Pro data loggers at a 4 second sample rate.

All high sample rate data was reviewed for short duration events and anomalies and then averaged over 5-minute periods for ease of viewing.

Initial Findings

Air Demand

 Minimum (CFM):
 300.4

 Average (CFM):
 502.5

 Peak (CFM):
 969.5

Air demand typically fluctuated between 400 and 500 CFM on off shifts and weekends, with peaks to up to 800 or more during peak operation.

Page 6



Air Pressure

Minimum (PSIG):

Average (PSIG):

84.6 wither units.
96.4
98.6 Sullimentaria or could run € 120pg Peak (PSIG):

Main plant pressure was found to vary inversely with demand, as expected, due to the controls of the compressors and increasing pressure drop through piping and air treatment equipment as demand increased. One notable low pressure point occurred the morning of 12/15 when the main compressors were each shut down for a time for a filter change. Also, an increase in demand on the afternoon of 12/21 caused pressure to fall until the Worthington compressor was brought online.

Estimated Power Consumption

Minimum (kW): 94.3 Average (kW): 165.9 Peak (kW): 252.8 Specific Power: 33.0

(kW/100 CFM)

Estimated Annual Energy Cost: \$ 145.329.66

(Based upon 24 Hrs, 7 Days/Wk, and \$ 0.10 per kWh)

The specific power consumption of the system was measured to be 33.0 kW per 100 CFM of demand, on average A system of this size should be able to achieve power consumption of 20 kW per 100 CFM or better, indicating an opportunity for savings of up to 39%.

Physical Inspection

The equipment appeared to be in good operating order, and operating within normal limits. The main compressor room was located on a mezzanine area, which was adequately temperature controlled at the time of the survey, but may require further ventilation in the warmer seasons.

The other two compressor stations were noted to be on the plant floor, with the 50HP machine in particular being in close proximity of the work force. This could provide some environmental concerns, as this machine is fairly loud (approximately 85 dB(A))

Both the Worthington compressor and the Arrow Pneumatics air dryer were noted to



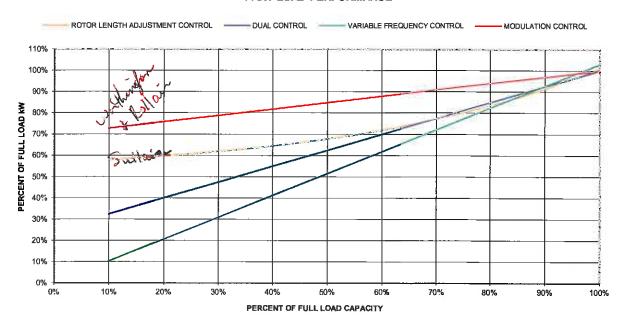


be quite old and near the end of their useful lives.

Compressor Selection

Many companies are content to determine the maximum air requirement for their facility, and size a single air compressor to meet that demand. What they often don't realize is that this type of compressed air system is only operating efficiently when it is operating near its capacity. As shown in the following chart, most compressors, no matter what control system they use, require a greater percentage of their full load input power than the percentage of load at which they are operating.

PART LOAD PERFORMANCE



Part Load Performance Curves

These inefficiencies stem from a variety of causes such as reduced motor efficiency at part load, and other factors specific to the compressor control type. Because of these part load inefficiencies, a multiple compressor installation is often the most cost-effective solution to meeting highly fluctuating air demands.

Page 8



For instance, an air demand, which varies between requirements of 50 to 100 horsepower, would operate more efficiently using two 50 horsepower compressors than using one 100 horsepower compressor, because one compressor could run fully loaded all the time while the other compressor operates at part load. Depending on circumstances, a system of one 50 horsepower and two 25 horsepower compressors may be more efficient yet.

As detailed in the above graph, part load efficiency also varies significantly with the type of control system used. Following are brief descriptions of four systems detailed on the chart.

Modulation Control

The least efficient control type shown on the chart is inlet valve modulation, usually referred to as simply modulation control. A modulation controlled compressor controls capacity by restricting the amount of air flowing into the inlet of the compressor, which creates a vacuum condition at the compressor inlet, increasing the compression ratio of the compressor.

Rotor Length Adjustment

The second type of control system we will discuss is called rotor length adjustment, and is used only in rotary screw compressors. Some manufacturers' names for this type of control are: turn valve, spiral valve, and poppet valve control. Capacity is controlled by a valving system, which diverts air from the compression process back to the inlet and recycles it. Typically, the rotor length adjustment can only control the compressor down to 40 to 50% capacity. Below this, the inlet valve typically modulates, as described above, for little power savings.

The dual nature of this control system, along with the non-linear efficiency curve, makes these machines difficult to operate efficiently in a multiple compressor installation.

Load/No-Load and Dual Control

In these control systems, the inlet valve operates in either the fully open or fully closed position, meaning that the compressor either produces its maximum capacity or no air at all. To do this, it pumps the system pressure up to approximately 10 PSI above the minimum allowable pressure. It then unloads, allowing the system to run off the air stored in receiver tanks and system piping. When the pressure drops near the minimum allowable pressure, the inlet valve opens again, and the compressor pumps up the system once again.

Dual control differs from load / no load control by shutting the drive motor off completely when the compressor hasn't been required to load for a long period

Page 9



(several minutes). This provides added efficiency during periods of very low air use, or when not all compressors in a multiple compressor system are required.

The full load / no load operation of these compressors is very useful in creating an efficiently controlled multiple compressor system.

Variable Frequency Control

A relatively new addition to rotary screw compressor controls is variable speed control. This control method is the most efficient method available for highly fluctuating loads. It operates by changing the motor and airend operating speed to adjust for variations in system demand. Some types use special switch-reluctance DC motors, while others convert incoming AC power to DC, and then convert it back to AC at a controlled frequency. The second type uses standard AC motors. The speed variation of these compressors is typically from 100% down to 25% of full load speed and capacity. Part load performance in this range is the best of any control system discussed.

The down sides to variable frequency drive compressors are high initial cost and increased *full load* power consumption compared to other compressors of the same capacity. Typically, the airend of the variable speed compressor must be specially designed for operation and efficiency over a wide speed range. For this reason, addition of a VFD to a standard compressor rarely provides the desired savings.

Because of the increased full load power consumption, it is recommended to have only one variable frequency compressor in a system, and to ensure that this unit always handles the varying peak load of the system.

Suitability of Existing Compressors

The existing compressors are more than capable of meeting existing demands, but backup capability is questionable. All installed compressors utilize Inlet modulation controls. As noted previously, this control method provides poor part load efficiency, requiring approximately 70% of full load power at no demand whatsoever.

The two 100HP Sullair compressors additionally have rotor length adjustment controls. Review of data on 12/15, when these compressors were each shut down for a time, indicates that Compressor 1 was not performing at full capacity, and was limited to approximately 55% of full capacity. This is likely the result of a stuck or maladjusted spiral valve control on this machine.





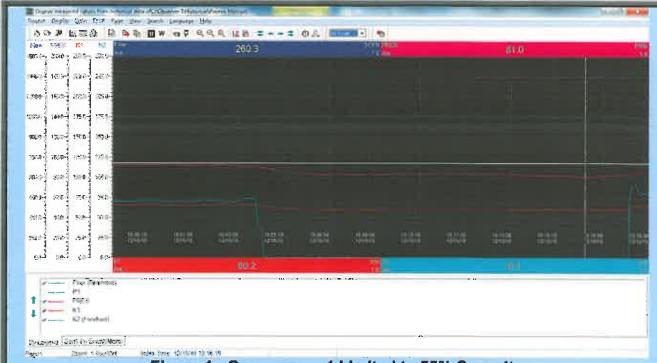


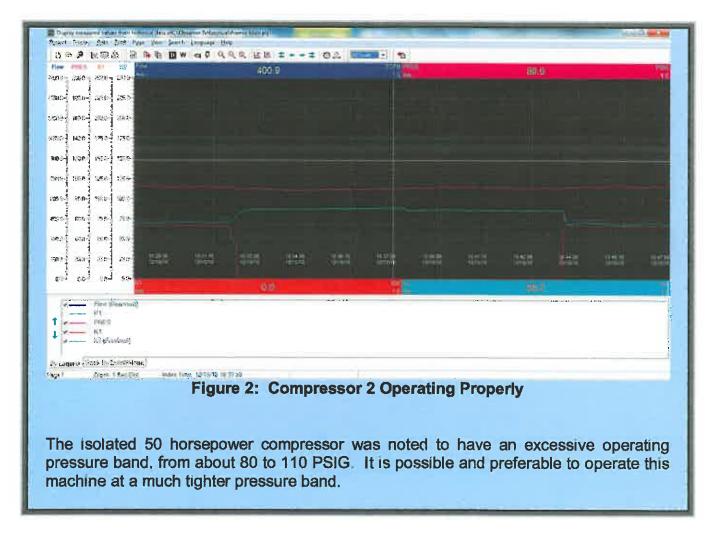
Figure 1: Compressor 1 Limited to 55% Capacity

In Figure 1, we can see Compressor 2 has been shut down. Pressure at the compressor header drops to 81 PSIG, and Compressor 1 makes only 260 CFM. This is confirmed by the power consumption of only 60 kW (far less than full load).

Subsequently, Compressor 2 is restarted, and Compressor 1 is shut down. As shown in Figure 2, The compressor maintains 90 PSIG pressure, making 400 CFM, and drawing 88 kW of power (nearly full load).







Clean Air Treatment

Dirt, water vapor and other impurities enter the compressor with the atmospheric air. During the compression process, oil (liquid and vapor) is also commonly introduced. If not removed, dirt, liquid water and oil travel downstream causing product rejects, costly production delays, and increased maintenance costs. Problems such as corrosion, scaling, pressure loss, contamination, and freezing are serious and create down time for compressed air systems. They lead to production problems such as contamination of equipment, accelerated tool wear, and product rejects.

Though this may lead to the opinion that cleaner, drier air is better, each additional filter or dryer comes with a power cost and / or pressure drop. For this reason, it is recommended that only as much air treatment as necessary is used. Some of the more common treatment devices are discussed below.

Mercantile Customer Project Commitment Agreement Exemption Option

THIS MERCANTILE CUSTOMER PROJECT COMMITMENT AGREEMENT ("Agreement") is made and entered into by and between The Cleveland Electric Illuminating Company, its successors and assigns (hereinafter called the "Company") and Premix Inc., its permitted successors and assigns (hereinafter called the "Customer") (collectively the "Parties" or individually the "Party") and is effective on the date last executed by the Parties as indicated below.

WITNESSETH

WHEREAS, the Company is an electric distribution utility and electric light company, as both of these terms are defined in R.C. § 4928.01(A); and

WHEREAS. Customer is a mercantile customer, as that term is defined in R.C. § 4928.01(A)(19), doing business within the Company's certified service territory; and

WHEREAS, R.C. § 4928.66 (the "Statute") requires the Company to meet certain annual energy efficiency and peak demand reduction ("EE&PDR") benchmarks; and

WHEREAS, when complying with certain EE&PDR benchmarks the Company may include the effects of mercantile customer-sited EE&PDR projects; and

WHEREAS. Customer has certain customer-sited demand reduction, demand response, or energy efficiency project(s) as set forth in attached Exhibit I (the "Customer Energy Project(s)") that it desires to commit to the Company for integration into the Company's Energy Efficiency & Peak Demand Reduction Program Portfolio Plan ("Company Plan") that the Company will implement in order to comply with the Statute; and

WHEREAS, the Customer, pursuant to and consistent with the Statute, desires to pursue exemption from paying charges included in the Company's then current cost recovery mechanism (hereinafter, "Rider DSE") as approved by the Public Utilities Commission of Ohio ("Commission") for recovery of the DSE2 costs associated with the Company Plan; and is committing the Customer Energy Project(s) as a result of such exemption.

WHEREAS, Customer's decision to commit its Customer Energy Project(s) to the Company for inclusion in the Company Plan has been reasonably encouraged by the possibility of an exemption; and

WHEREAS, in consideration of, and upon receipt of, said exemption. Customer has consented to committing the Customer Energy Project(s) to the Company and complying with all other terms and conditions set forth herein, including without limitation, the submission of an annual report on the energy savings and/or peak-demand reductions achieved by the Customer Energy Project(s).

NOW THEREFORE, in consideration of the mutual promises set forth herein, and for other good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, the parties, intending to be legally bound, do hereby agree as follows:

1. Customer Energy Projects. Customer hereby commits to the Company and Company accepts for integration into the Company Plan the Customer Energy Project(s) set forth on attached Exhibit 1. Said commitment shall be for the life of the Customer Energy Project(s). Company will incorporate said project(s) into the Company Plan to the extent that such projects qualify. In so committing, and as evidenced by the affidavit attached hereto as Exhibit A, Customer

acknowledges that the information provided to the Company about the Customer Energy Project(s) is true and accurate to the best of its knowledge.

- a. By committing the Customer Energy Project(s) to the Company, Customer acknowledges and agrees that the Company shall control the use of the kWh and/or kW reductions resulting from said projects for purposes of complying with the Statute. By committing the Customer Energy Project(s), Customer further acknowledges and agrees that the Company shall take ownership of the energy efficiency capacity rights associated with said Project(s) and shall, at its sole discretion, aggregate said capacity into the PJM market through an auction. Any proceeds from any such bids accepted by PJM will be used to offset the costs charged to the Customer and other of the Company's customers for compliance with state mandated energy efficiency and/or peak demand requirements.
- b. The Company acknowledges that some of Customer's Energy Projects contemplated in this paragraph may have been performed under certain other federal and/or state programs in which certain parameters are required to be maintained in order to retain preferential financing or other government benefits (individually and collectively as applicable, "Benefits"). In the event that the use of any such project by the Company in any way affects such Benefits, and upon written request from the Customer, Company will release said Customer's Energy Project(s) to the extent necessary for Customer to meet the prerequisites for such Benefits. Customer acknowledges that such release (i) may affect Customer's exemption benefits discussed in Article 3 below; and (ii) will not affect any of Customer's other requirements or obligations, including without limitation any reporting requirements, as set forth herein.
- c. Any future Customer Energy Project(s) committed by Customer shall be subject to a separate application and, upon approval by the Commission, said projects shall become part of this Agreement.
- d. Customer will provide Company or Company's agent(s) with reasonable assistance in the preparation of a joint application for approval of this Agreement ("Joint Application") that will be filed with the Commission, with such Joint Application being consistent with then current Commission requirements.
- e. Upon written request and reasonable advance notice, Customer will grant employees or authorized agents of either the Company or the Commission reasonable, pre-arranged access to the Customer Energy Project(s) for purposes of measuring and verifying energy savings and/or peak demand reductions resulting from the Customer Energy Project(s). It is expressly agreed that consultants of either the Company or the Commission are their respective authorized agents.
- 2. Joint Application to the Commission. The Parties will submit the Joint Application using the Commission's standard "Application to Commit Energy Efficiency/Peak Demand Reduction Programs" in which they will seek the Commission's approval of (i) this Agreement: (ii) the commitment of the Customer Energy Project(s) for inclusion in the Company Plan; and (iii) the Customer's exemption from paying the DSE2 charge of the Company's Rider DSE.

The Joint Application shall include all information as set forth in the Commission's standard form which, includes without limitation:

- A narrative description of the Customer Energy Project(s), including but not limited to, make, model and year of any installed and/or replaced equipment;
- ii. A copy of this Agreement; and

- iii. A description of all methodologies, protocols, and practices used or proposed to be used in measuring and verifying program results.
- 3. Customer Exemption and Annual Report. Upon Commission approval of the request for exemption, the Company will exempt Customer from paying any Rider DSE charges consistent with any Commission directives as set forth in the Commission's Finding and Order approving the Joint Application. Such exempt status shall apply to those accounts identified by Customer that pertain to those Customer sites with one or more Customer Energy Project(s) approved for integration into the Company Plan by the Commission in the Joint Application.
 - a. For purposes of this Agreement, a "site" shall be a single location with one or more facilities. As examples only, a site includes an industrial plant, a hospital complex or a university located on one or more parcels of land, provided that said parcels are contiguous.
 - b. For purposes of this Agreement, an "account" shall be as defined by the Company through its normal business practices. Any account identified by Customer shall be eligible for exemption, provided that said account pertains to a specific site with at least one Customer Energy Project that qualifies Customer for exemption from paying Rider DSE charges.
 - c. Any new accounts created at a site on which there is already an approved Customer Energy Project shall, at the option of the Customer, be included within the exemption granted under said project, and shall be included for purposes of calculating future eligibility for exemption under the project. Any such election shall become effective in the first billing cycle after March 15th following identification of said account in the annual report required under Section 3(d)(iii) below.
 - d. Customer acknowledges and agrees that if it desires to pursue such exempt status, as evidenced in the Joint Application, Customer is obligated to provide to the Company an annual report on the energy savings and peak-demand reductions achieved by the Customer Energy Project(s) on a calendar year basis. Company shall provide Customer with such information as it may require, that is in Company's possession, for the purposes of preparing such report. Company shall provide a template for Customer to use in preparing the annual report and shall make available a designated Company representative to answer questions.
 - Said report shall be submitted annually on or before January 31 of each year after Commission approval of the Joint Application.
 - Said report shall provide all information required under the Rules, and where the requirements of the Rules conflict with a requirement under this Agreement or the Joint Application, the requirements of the Rules shall control.
 - iii. Said report shall, at a minimum, include the following information for each Customer Energy Project that has been approved by the Commission:
 - A demonstration that the energy savings and peak-demand reductions associated with the Customer Energy Project(s) meet the total resource cost test or that the Company's avoided cost exceeds the cost to the Company for the Customer's program;
 - 2. A statement distinguishing programs implemented before and after January 1 of the current year;

- 3. A quantification of the energy savings or peak-demand reductions for programs initiated prior to 2009 in the baseline period;
- 4. A recognition that the Company's baselines have been increased by the amount of mercantile customer energy savings and demand reductions;
- 5. A listing and description of the Customer Energy Projects that have been implemented, which provides the detail required by the Rules;
- An accounting of expenditures made by the mercantile customer for each program and its component energy savings and peak-demand reduction attributes; and
- A timeline showing when each Customer Energy Project went into effect and when the energy savings and peak-demand reductions occurred.
- 8. Any other information reasonably necessary for the Company to (i) verify Customer's continued eligibility for exemption from paying Rider charges; and (ii) report in the Company's annual status report to the Commission the EE&PDR results related to each Customer Energy Project.
- e. Customer's exemption shall automatically terminate:
 - i. At the end of the exemption period as determined by the Commission
 - ii. Upon order of the Commission or pursuant to any Commission rule;
 - iii. If Customer fails to comply with the terms and conditions set forth in the Company's then current Rider DSE, or its equivalent, as amended from time to time by the Commission, within a reasonable period of time after receipt of written notice of such non-compliance;
 - iv. If it is discovered that Customer knowingly falsified any documents provided to the Company or the Commission in connection with this Agreement or the Joint Application. In such an instance, Company reserves the right to recover any exempted rider charges from the date of approval of the Joint Application through the date said exemption is terminated; or
 - v. If Customer fails to submit the annual report required in (d) above. In such an instance, Company reserves the right to recover any exempted rider charges from the date of approval of the Joint Application through the date said exemption is terminated. It is expressly agreed that this provision shall not apply should said report contain errors, provided that the submission of said report is made in good faith. It is further agreed that the Company will provide written notice of the date on which said report is due at least thirty (30) days prior thereto.
- f. Company reserves the right to recover from Customer any Rider DSE charges incurred by Customer after the date Customer's exemption terminates.
- 3. Termination of Agreement. This Agreement shall automatically terminate:
 - a. If the Commission fails to approve this Agreement through the Joint Application;

- b. Upon order of the Commission; or
- c. At the end of the life of the last Customer Energy Project subject to this Agreement.

Customer shall also have an option to terminate this Agreement should the Commission not approve the Customer's exemption, provided that Customer provides the Company with written notice of such termination within ten days of either the Commission issuing a final appealable order or the Ohio Supreme Court issuing its opinion should the matter be appealed.

Customer acknowledges that if a Customer Project is withdrawn pursuant to Paragraph 1(b) of this Agreement, the exemption or a portion of such exemption may be affected. Should Customer elect to withdraw a project pursuant to Paragraph 1(b), Customer shall provide Company with reasonable assistance in preparing any documentation that may be required by the Commission and, upon reasonable request, shall provide documentation supporting the necessity to withdraw such project.

- 4. Confidentiality. Each Party shall hold in confidence and not release or disclose to any person any document or information furnished by the other Party in connection with this Agreement that is designated as confidential and proprietary ("Confidential Information"), unless: (i) compelled to disclose such document or information by judicial, regulatory or administrative process or other provisions of law; (ii) such document or information is generally available to the public; or (iii) such document or information was available to the receiving Party on a non-confidential basis at the time of disclosure.
 - a. Notwithstanding the above, a Party may disclose to its employees, directors, attorneys, consultants and agents all documents and information furnished by the other Party in connection with this Agreement, provided that such employees, directors, attorneys, consultants and agents have been advised of the confidential nature of this information and through such disclosure are deemed to be bound by the terms set forth herein.
 - b. A Party receiving such Confidential Information shall protect it with the same standard of care as its own confidential or proprietary information.
 - c. A Party receiving notice or otherwise concluding that Confidential Information furnished by the other Party in connection with this Agreement is being sought under any provision of law, to the extent it is permitted to do so under any applicable law, shall endeavor to: (i) promptly notify the other Party; and (ii) use reasonable efforts in cooperation with the other Party to seek confidential treatment of such Confidential Information, including without limitation, the filing of such information under a valid protective order.
 - d. By executing this Agreement, Customer hereby acknowledges and agrees that Company may disclose to the Commission or its Staff any and all Customer information, including Confidential Information, related to a Customer Energy Project, provided that Company uses reasonable efforts to seek confidential treatment of the same.
- 5. Taxes. Customer shall be responsible for all tax consequences (if any) arising from the application of the exemption.
- 6. Notices. Unless otherwise stated herein, all notices, demands or requests required or permitted under this Agreement must be in writing and must be delivered or sent by overnight express mail, courier service, electronic mail or facsimile transmission addressed as follows:

If to the Company;

FirstEnergy Service Company 76 South Main Street Akron, OH 44308 Attn: Victoria Nofziger Telephone: 330-384-4684

Fax: 330-761-4281

Email: vmnofziger@firstenergycorp.com

If to the Customer:

Premix Inc.
3365 East Center Street
North Kingsville, Ohio 44068
Attn:Frank Stawicki
Telephone:440-224-7200
Fax:440-224-2766
Email:frank.stawicki@premix.com

or to such other person at such other address as a Party may designate by like notice to the other Party. Notice received after the close of the business day will be deemed received on the next business day; provided that notice by facsimile transmission will be deemed to have been received by the recipient if the recipient confirms receipt telephonically or in writing.

- 7. Authority to Act. The Parties represent and warrant that they are represented by counsel in connection with this Agreement, have been fully advised in connection with the execution thereof, have taken all legal and corporate steps necessary to enter into this Agreement, and that the undersigned has the authority to enter into this Agreement, to bind the Parties to all provisions herein and to take the actions required to be performed in fulfillment of the undertakings contained herein.
- 8. Non-Waiver. The delay or failure of either party to assert or enforce in any instance strict performance of any of the terms of this Agreement or to exercise any rights hereunder conferred, shall not be construed as a waiver or relinquishment to any extent of its rights to assert or rely upon such terms or rights at any later time or on any future occasion.
- 9. Entire Agreement. This Agreement, along with related exhibits, and the Company's Rider DSE, or its equivalent, as amended from time to time by the Commission, contains the Parties' entire understanding with respect to the matters addressed herein and there are no verbal or collateral representations, undertakings, or agreements not expressly set forth herein. No change in, addition to, or waiver of the terms of this Agreement shall be binding upon any of the Parties unless the same is set forth in writing and signed by an authorized representative of each of the Parties. In the event of any conflict between Rider DSE or its equivalent and this document, the latter shall prevail.
- 10. Assignment. Customer may not assign any of its rights or obligations under this Agreement without obtaining the prior written consent of the Company, which consent will not be unreasonably withheld. No assignment of this Agreement will relieve the assigning Party of any of its obligations under this Agreement until such obligations have been assumed by the assignee and all necessary consents have been obtained.
- 11. Severability. If any portion of this Agreement is held invalid, the Parties agree that such invalidity shall not affect the validity of the remaining portions of this Agreement, and the Parties further agree to substitute for the invalid portion a valid provision that most closely approximates the economic effect and intent of the invalid provision.

- 12. Governing Law. This Agreement shall be governed by the laws and regulations of the State of Ohio, without regard to its conflict of law provisions.
- 13. Execution and Counterparts. This Agreement may be executed in multiple counterparts, which taken together shall constitute an original without the necessity of all parties signing the same page or the same documents, and may be executed by signatures to electronically or telephonically transmitted counterparts in lieu of original printed or photocopied documents. Signatures transmitted by facsimile shall be considered original signatures.

IN WITNESS WHEREOF, the Parties hereto have caused this Agreement to be executed by their duly authorized officers or representatives as of the day and year set forth below.

| The Cleveland Electric Hluminating Company | |
|--|---|
| (Company) (By: All C. Day | |
| Title VP of Energy Efficiency | |
| Date: | |
| (Customer) By: And Manuelan | |
| Title: Supply Chain May | 4 |
| Date: 12-4-12- | |

Affidavit of Customer Legal Name - Exhibit A

| STATE OF OHIO | |) | |
|-----------------------|---|---|----|
| PACE SE PROFIT AND | |) | SS |
| COUNTY OF STAWICKI |) | | |

- I. Frank Stawiki; being first duly sworn in accordance with law, deposes and states as follows:
 - 1. I am the Title of Premix Inc. ("Customer") As part of my duties, I oversee energy related matters for the Customer.
 - 2. The Customer has agreed to commit certain energy efficiency projects to The Cleveland Electric Illuminating Company ("Company"), which are the subject of the agreement to which this affidavit is attached ("Project(s)").
 - 3. In exchange for making such a commitment, the Company has agreed to provide Customer with a Rider Exemption ("Incentive"). This Incentive was a critical factor in the Customer's decision to go forward with the Project(s) and to commit the Project(s) to the Company.
 - 4. All information related to said Project(s) that has been submitted to the Company is true and accurate to the best of my knowledge.

FURTHER AFFIANT SAYETH NAUGHT.

Sworn to before me and subscribed in my presence this May of Nec. 2012

Sally R. MiCrockey Notary Edp 1.118/13

Frank Stimeter

Affidavit of Customer Legal Name - Exhibit A

| |) | |
|---|---|-----|
| |) | SS: |
|) | | |
| |) |) |

- I, Frank-Stawiki, being first duly sworn in accordance with law, deposes and states as follows:
 - I am the Title of Premix Inc. ("Customer") As part of my duties, I oversee energy related matters for the Customer.
 - The Customer has agreed to commit certain energy efficiency projects to
 The Cleveland Electric Illuminating Company ("Company"), which are the subject of the agreement to which this affidavit is attached ("Project(s)").
 - 3. In exchange for making such a commitment, the Company has agreed to provide Customer with a Rider Exemption ("Incentive"). This Incentive was a critical factor in the Customer's decision to go forward with the Project(s) and to commit the Project(s) to the Company.
 - All information related to said Project(s) that has been submitted to the Company is true and accurate to the best of my knowledge.

FURTHER AFFIANT SAYETH NAUGHT.

Sworn to before me and subscribed in my presence this 4th day of Dec, 2012

Sallyh McCrookey Notary Esp. 6/18/13

Frank Sameter

This foregoing document was electronically filed with the Public Utilities

Commission of Ohio Docketing Information System on

5/15/2013 2:25:29 PM

in

Case No(s). 13-0064-EL-EEC

Summary: Application to Commit Energy Efficiency/Peak Demand Reduction Programs of The Cleveland Electric Illuminating Company and Premix Inc electronically filed by Ms. Jennifer M. Sybyl on behalf of The Cleveland Electric Illuminating Company and Premix Inc